

TPM CIRCLE NO :-04	ACTIVITY	KK	QM	PM	JH	SHE	OT	DM	E&T
TPM CIRCLE NAME : Oil pump	LOSS NO. / STEP								
DEPT : Machine Shop	RESULT AREA	P	Q	DEF:-A	C	D	S	M	

CELL :- A 410	CELL NAME: Oil Pump	MACHINE / STAGE :- FRD-4	OPERATION- Machining
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KAIZEN THEME - : To Avoid Wrong Load.

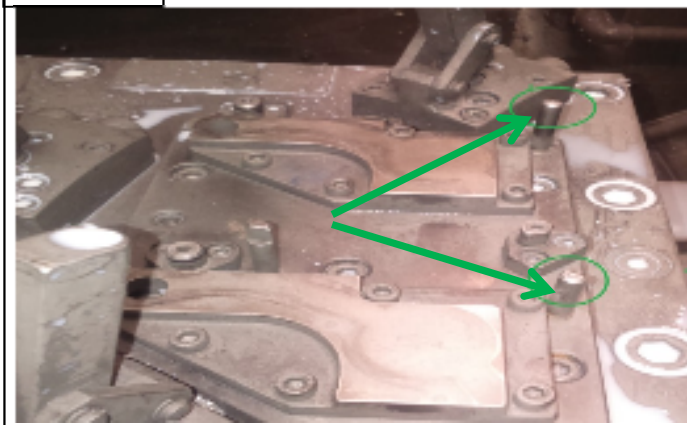
IDEA :- Provide Locating Pin.

WIDELY/DEEPLY:-

COUNTERMEASURE- Locating pin provided in fixture to Avoid Part Wrong Load.

PROBLEM / PRESENT STATUS :- During the Loading of Part it Can be Wrong Load.

AFTER



BENCHMARK	02
TARGET	0
KAIZEN START	14.07.15
KAIZEN FINISH	16.07.15

TEAM MEMBERS :-
 Dilip Phapale
 Nitin Sutar
 Nilesh Khadke

BENEFITS :- Wrong Load of Part Avoided

KAIZEN SUSTENANCE

WHY - WHY ANALYSIS :-
Why1: During the Loading of Part it Can be Wrong Load.
Why2: Part Can Load Out Side of Fixture Pin.
Why3: No Any Poka Yoke Available.

RESULT :-
 1) Part Wrong Loading Avoided.
 2) Rejection Due to Wrong Load Eliminated.

WHAT TO DO : Confirmation of availability of pin before loading part

HOW TO DO : Daily Checking Start of Shift.

ROOT CAUSE :- No Any Poka Yoke Available.

REGISTRATION NO. & DATE: - 20.07.2015

REGISTERED BY :- Umesh Pimple

MANAGER'S SIGN :- Surendra Kulkarni.

SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT

SR. NO.	CELL	TARGET	RESPONSIBILITY	STATUS
	1 st Set Up	30.8.15	NITIN	Complete